

June 23

Work Order ID 120910

120910

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June-13-14 10:50:59 AM

Item ID: D4961-041

Revision ID:

Item Name: Tube Assembly

Start Date: 6/13/14

Start Qty: 10.00

10

Required Date: 6/13/14

Req'd Qty: 10.00

10

Reference:

Approvals:

Process Plan: MLJ

Date: 14-06-13

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

NR1

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4961

A

110

0.00

110

Small Fab

Memo

0.00

Small Fab

1- Cut D4961-1 tube to size as per dwg

2- On one side of tube flare end as per dwg then slide sleeves and nuts, flare other side of tube as per dwg.

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: 87/28

0.00

130

Packaging

Memo

0.00

Packaging

D4961-041
B120910

Accept

N900040100

Setup

Start

NS1

Stop

NS2

Cust Item ID:

Customer:

10

FF 14-06-23

OAS
27
9/89

14/6/24

10

10x

SP 14-6-25

Picklist-Print

June-13-14 10:51:02 AM

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Work Order ID: 120910

120910

Parent Item: D4961-041

D4961-041

Parent Item Name: Tube Assembly

Start Date: 6/13/14

Required Date: 6/13/14

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 13.10.22 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN818-12J		Purchased			No	110	Each	16.0000	2	20			

AN818-12.J

Nut

**

FF 14-06-23

Location	Loc Qty	Loc Code
ST325 129519	16	
m129339	6	
m129405	10	

10

10

M304TR0.750W.049

Purchased

No

110

f

581.7261

0.7

8

M304TR0 750W 049

304 RD Tube .750 x .049W

**

FF 14-06-23

Location	Loc Qty	Loc Code
MAT017	581.7261	
122312	4.04	
124768	49.27	
M126183	9.4399	
M128084	38.9762	
M129188	80	
M129363	400	

8

MS20819-12J

Purchased

No

110

Each

16.0000

2

20

MS20819-12.J

Sleeve

**

FF 14-06-23

Location	Loc Qty	Loc Code
ST308 129519	16	
m129339	6	
m129405	10	

10

10

